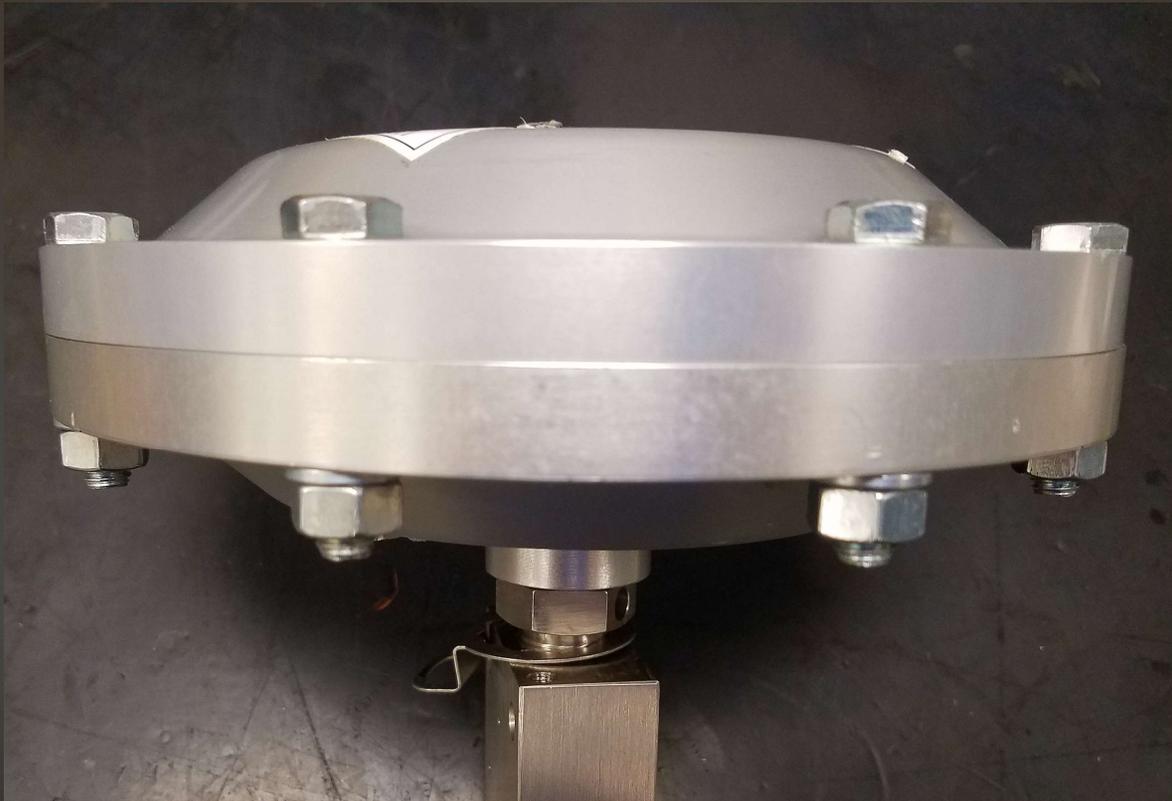
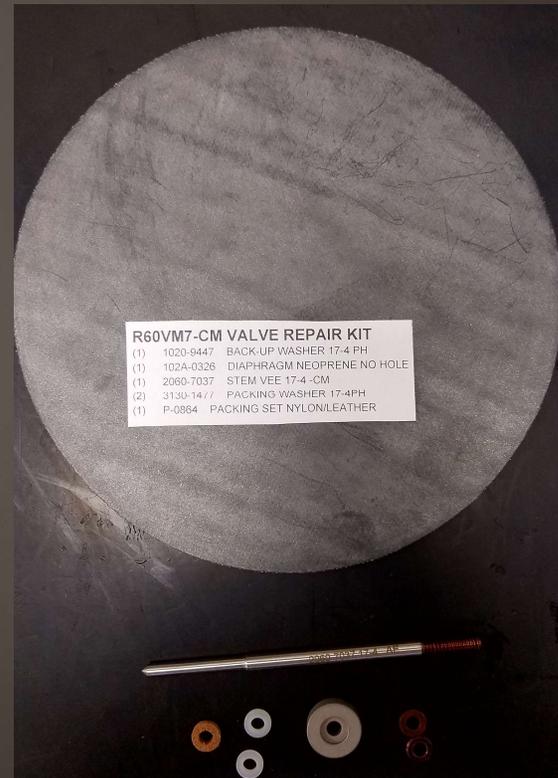


7615

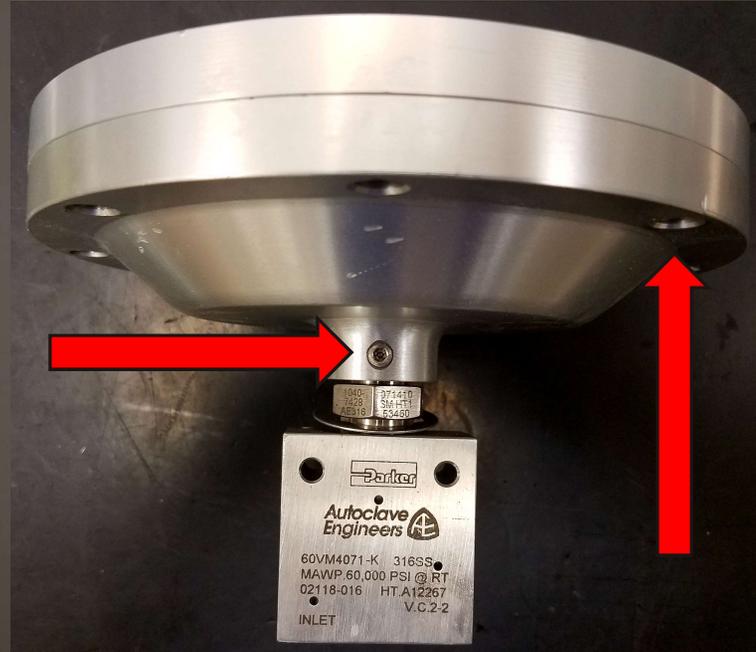
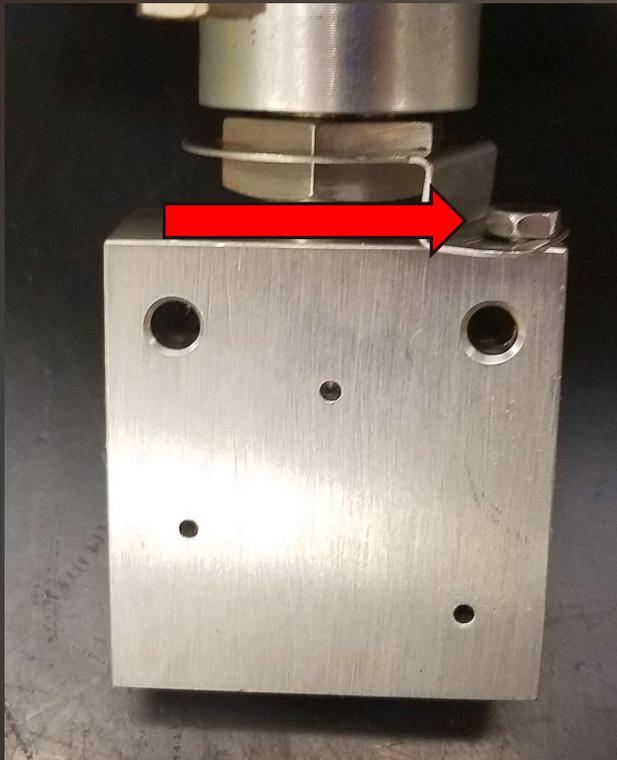
**ISOLATION VALVE (60VM4071-K WITH VMOM ACTUATOR) REBUILD KIT
(R60VM7-CM) INSTRUCTIONS**



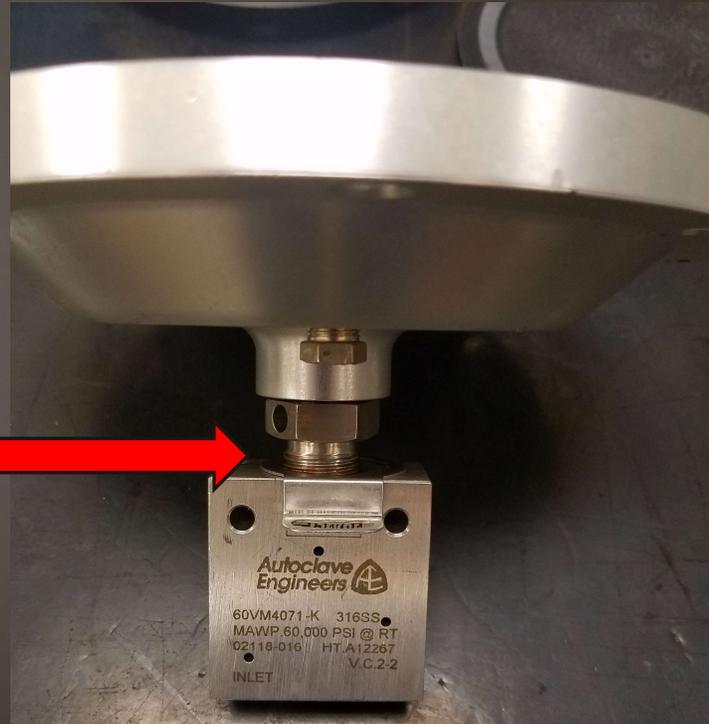
1. Remove isolation valve from the 7615
2. Ensure all your parts are in your repair kit.



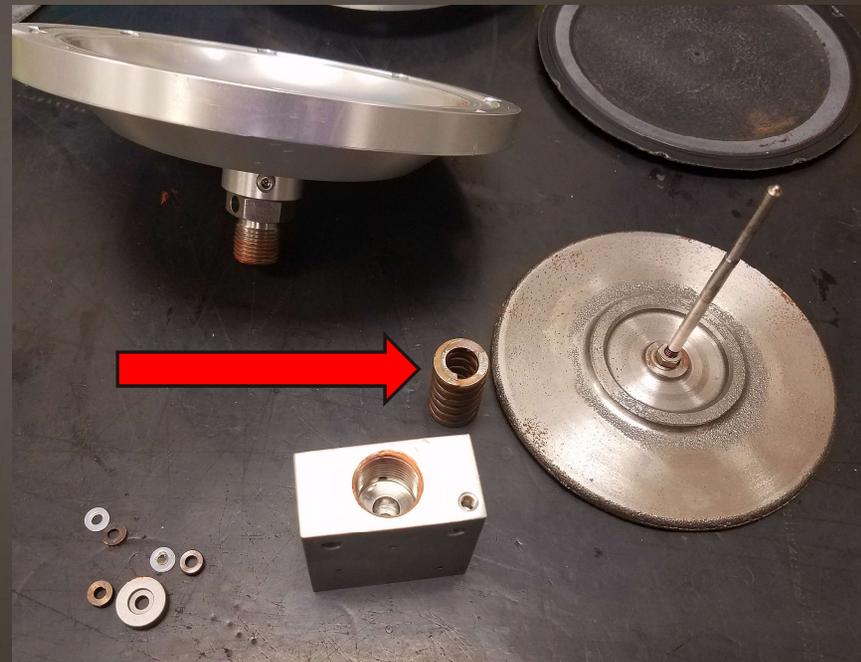
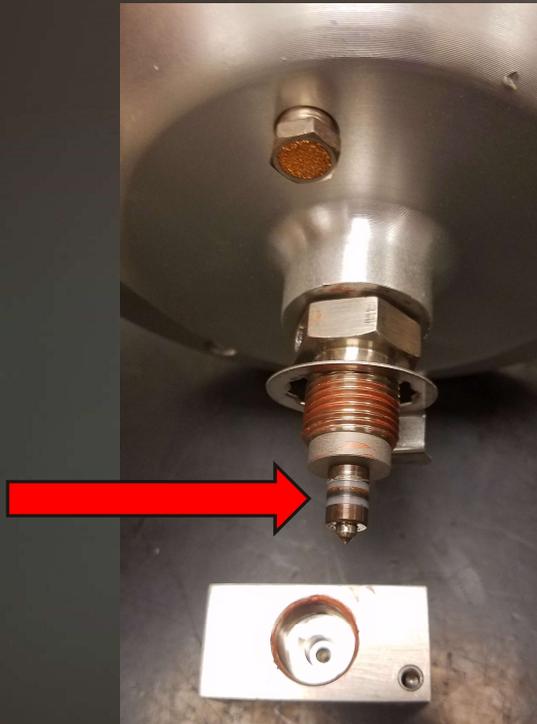
3. Remove retaining screw
4. Loosen set screw and remove nuts and bolts.



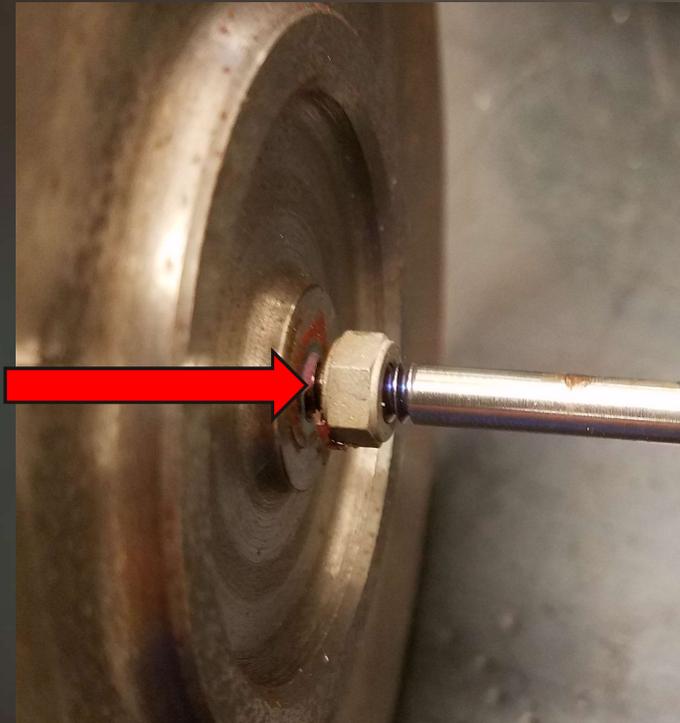
5. Remove top cover
6. Unscrew lower valve body from the top half



7. Remove the packing material from the valve body
8. Remove the needle and spring from the top half

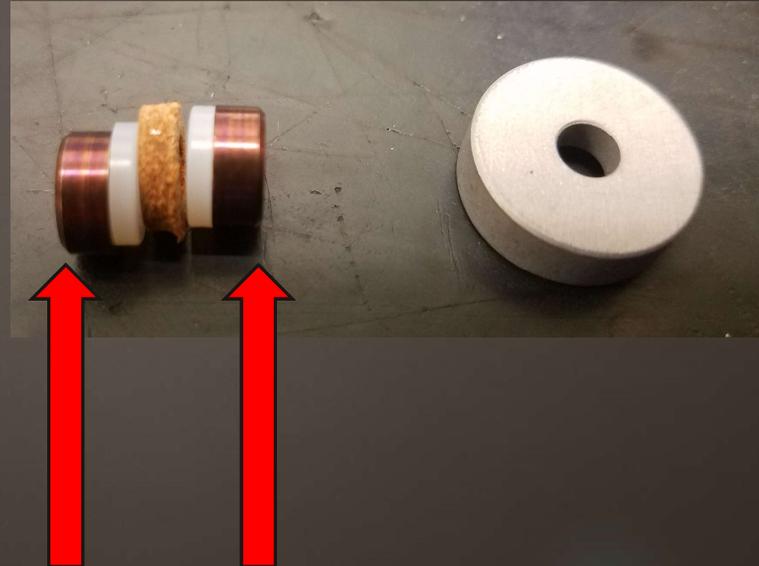
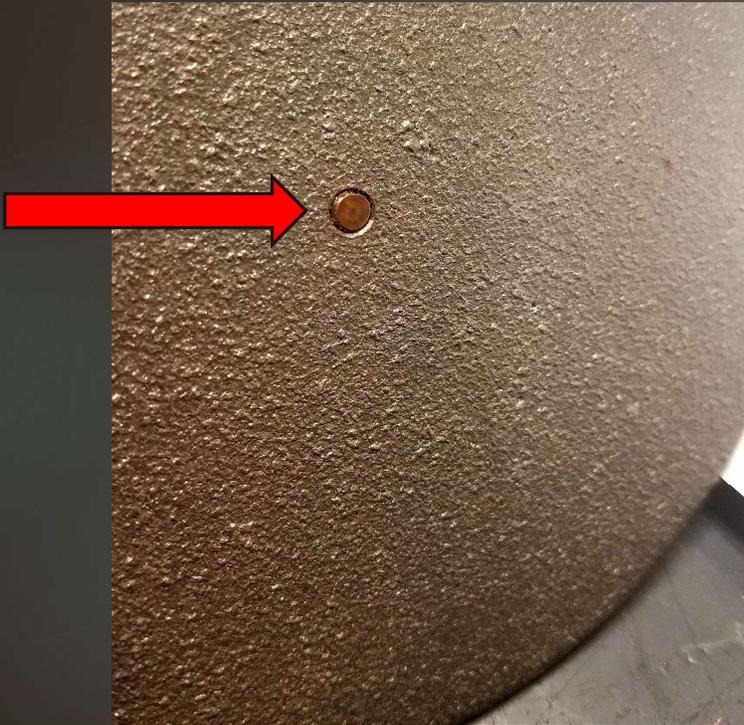


9. Loosen needle retaining nut and remove needle
10. Clean valve body

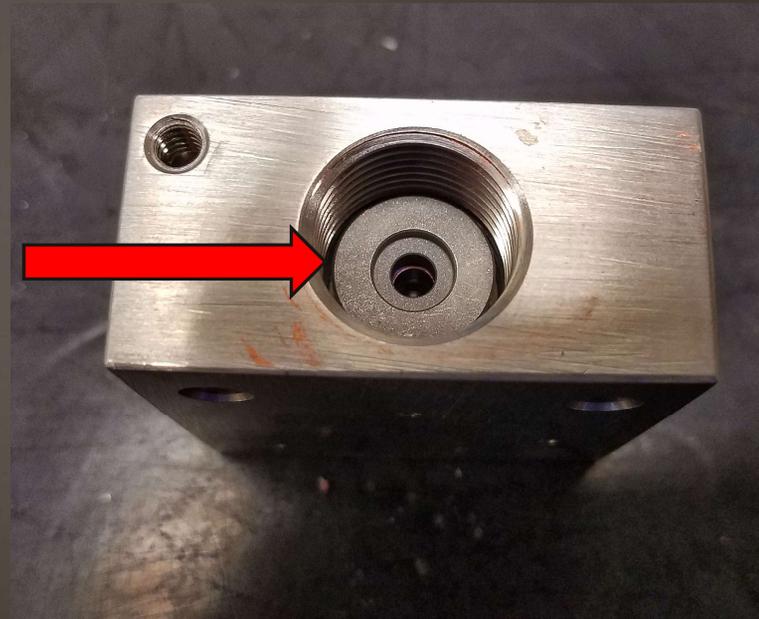
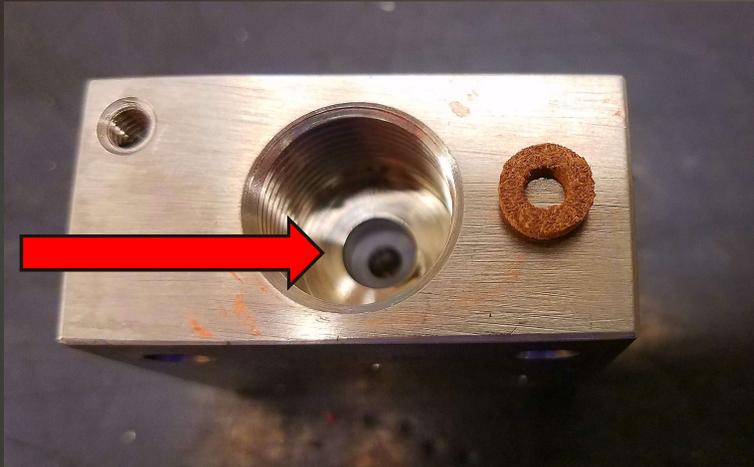
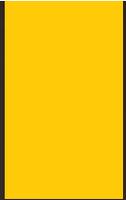


11. Install retaining nut onto new needle and install new needle making sure that is flush on the top.

12. gather your packing material in the following order. Take note of the chamfer orientation. This is the order that it will go into the valve body from left to right.

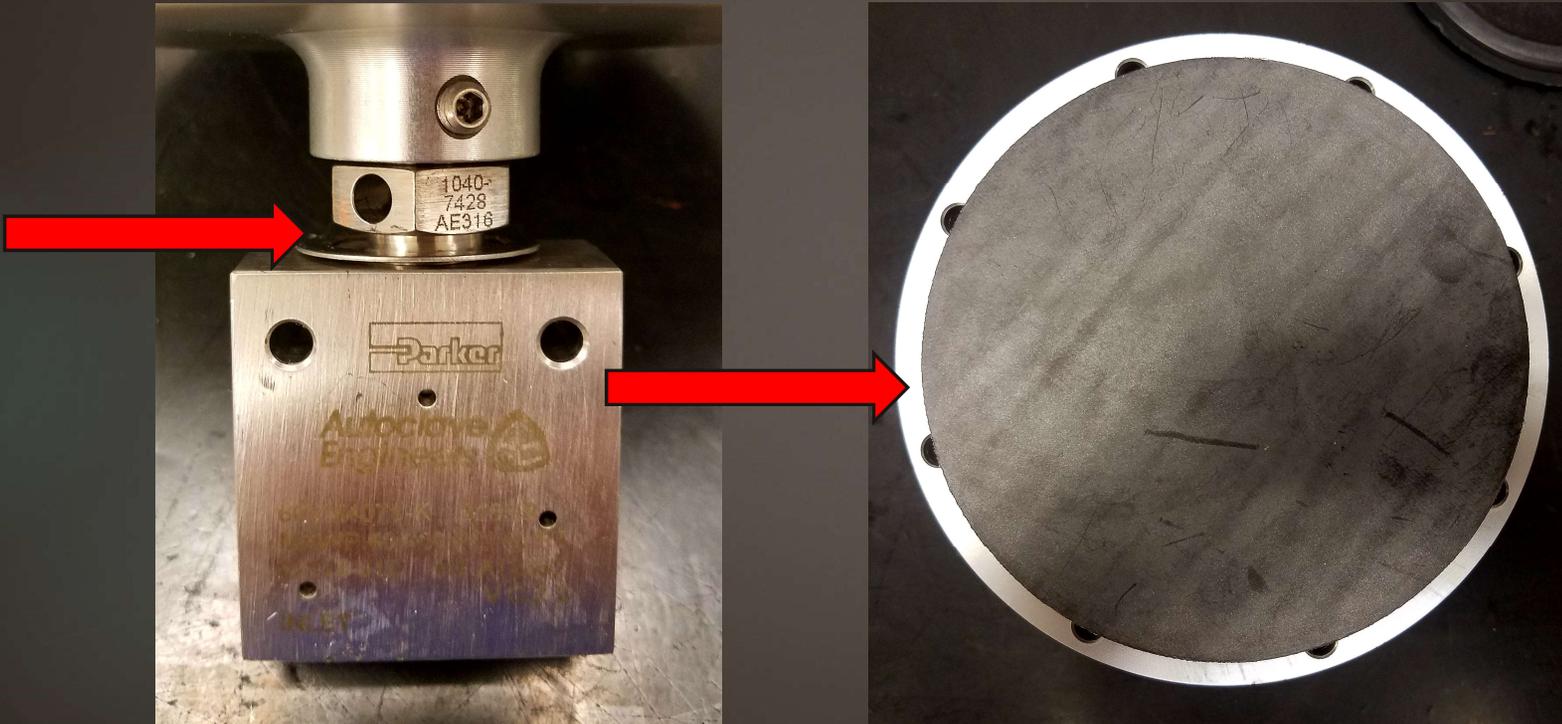


13. Install the packing material into the valve body
14. Make sure the last part is installed as shown



15. Install the needle assembly into the top half and then install the top half onto the valve body. (Do not over tighten. To tight can cause malfunctions of the valve.)

16. Place new bladder centered on top.



17. Install all nuts and bolts.

18. Leave set screw loose until installed back into unit to allow rotation for correct fit. Once installed tighten set screw and install retaining nut.

